


	JANUARY Ad closes Dec. 10, 2012	MARCH Ad closes Feb. 13, 2013	MAY Ad closes April 12, 2013	JULY Ad closes June 10, 2013
COVER STORY	2013 Refrigerated Foods Processor of the Year - R&FF honors a chilled foods processor for year-over-year growth and leadership via promotions, packaging, new products, plant expansions, etc.	Top 150 Frozen Food Processors - R&FF ranks the Top 25 frozen food processors in each of the major six product categories.	2013 Sustainable Supply Chain of the Year - R&FF honors a cold food processor/shipper for year-over-year carbon footprint reduction.	2013 State of the Industry Report - An extensive annual report covering everything from trends and analysis to product performance and packaging initiatives.
SUB-COVER	Top 25 Refrigerated Foods Processors - R&FF ranks Top 25 leading refrigerated foods processors in each of the six categories.			2013 North American Warehouse Guide & Directory - A guide to leading refrigerated and frozen food warehousing and logistics companies.
NEW RETAIL PRODUCTS	Dairy Products	Meat, Poultry & Seafood	Beverages	
FOOD SAFETY	RFA Microbiology Update	How to Prevent Food Recalls	Traceability & Sanitation in Cold Plants	
COLD PACKAGING EQUIPMENT	Filling & Depositing Equipment	Vertical Form/Fill/Seal Equipment	Bagging/Weighing Equipment & Case Packing Equipment	Modified Atmosphere Packaging (MAP) & Tray Sealing Equipment
COLD PACKAGING MATERIALS	Cartons & Containers	Resealable Pouches	Thermoformed Paperboard Films & Lids	Cold Packaging Materials Guide
LOGISTICS & SUPPLY CHAIN	Supply Chain Executive Q&A	Supply Chain Executive Q&A AS/RS Technology Update	Supply Chain Executive Q&A Lift Trucks	Supply Chain Executive Q&A Logistics Software
ENERGY MANAGEMENT	Lighting	Insulated Walls & Panels	Solar & Roofing Systems	
TECHNOLOGY SHOWCASE	Cooking & Frying Equipment	Cold Flooring Solutions & Lubricants	Refrigeration Equipment	Mechanical & Cryogenic Freezing Equipment
TRADESHOWS & SHOW DISTRIBUTION	ProMat 2013 Jan. 21 - 24, Chicago, IL Int'l Production & Processing Expo Jan. 29-31, Atlanta AFFI-CON Feb. 23-27, Anaheim, CA RFA Conference Feb. 23-27, Miami	IAR Conference & Expo Mar. 17-20, Colorado Springs, CO FA&M Conference Apr. 14-17, Naples, FL IARW-WFLO Conference & Expo May 4-8, Hollywood, FL	Food Logistics Forum June 2-4, Las Vegas, NV 	
MERCHANDISING / VALUE-ADDED*	<ul style="list-style-type: none"> • FREE IPPE Show Previews • FREE PACK EXPO Int'l Show Portraits • Start Your Program in January and earn Two Placements for the price of one 	<ul style="list-style-type: none"> • Bonus Distribution at the IAR and IARW Shows • FREE IARW and IAR Show Previews 	<ul style="list-style-type: none"> • FREE Corporate Profile • FREE Video Clip on R&FF Website 	<ul style="list-style-type: none"> • FREE Video Clip on the R&FF Website • FREE Warehouse Guide/Directory Corporate Profile
	SEPTEMBER Ad closes Aug. 12, 2013	NOVEMBER Ad closes Oct. 11, 2013	DECEMBER Ad closes Nov. 12, 2013	
COVER STORY	Plants of the Future - R&FF will uncover the latest trends and technologies in green construction for cold storage distribution and processing plants.	Food Plants of the Year - R&FF profiles a food plant in each of the six categories that exemplifies food safety, worker safety, environmental initiatives, plant expansions, etc.	2013 Frozen Foods Processor of the Year - R&FF honors a frozen foods processor for year-over-year growth and leadership via promotions, packaging, new products, plant expansions, etc.	
SUB-COVER	2013 Cold Storage Construction Guide & Directory - A guide to the leading suppliers of cold storage construction.		2013 Refrigerated Transportation Guide & Directory - A guide to the leading suppliers of refrigerated transportation services.	
NEW RETAIL PRODUCTS	Snacks, Side Dishes, Appetizers & Fruits/Vegetables	Bakery Products	Meals & Entrees	
FOOD SAFETY	High-Pressure Pasteurization in Cold Plants	AFFI Preventative Controls and Risk-Source Attribution	Asset Tracking/Food Defense with Imports/Exports	
COLD PACKAGING EQUIPMENT	Palletizing & Warehousing Equipment	Conveyors & Belting	Compressors & Formers	
COLD PACKAGING MATERIALS	Ovenable & Plastic Cups	Ovenable & Plastic Trays	Vacuum Packaging Film	
LOGISTICS & SUPPLY CHAIN	Supply Chain Executive Q&A Building a Resilient Supply Chain	Supply Chain Executive Q&A Rail & Intermodal Trends	Supply Chain Executive Q&A	
ENERGY MANAGEMENT	Energy-Efficient Doors	Condensers & Evaporators	Energy Control Tools & Systems	
TECHNOLOGY SHOWCASE	X-Ray & Metal Detection Systems	CIP/COP Equipment & Forming Equipment	Coating, Cutting & Slicing Equipment	
TRADESHOWS & SHOW DISTRIBUTION	PACK EXPO Las Vegas Sept. 23-25, Las Vegas IBIE Show Oct. 6-8, Las Vegas, NV	PROCESS EXPO/INT'L DAIRY SHOW Nov. 3-6, Chicago, IL		
MERCHANDISING / VALUE-ADDED*	<ul style="list-style-type: none"> • FREE IBIE, PACK EXPO, PROCESS EXPO and Int'l Dairy Show Preview Section • FREE Bonus Distribution at IBIE, PACK EXPO, PROCESS EXPO and Int'l Dairy Trade Shows 	<ul style="list-style-type: none"> • FREE Video Clip on R&FF Website 	<ul style="list-style-type: none"> • FREE Corporate Profile to Suppliers to the Frozen Food Plant of the Year 	

*Value-Added Merchandising Services for 1/2 page or larger qualified advertisers.

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