

	<b>JANUARY</b> Ad Close 12/06 Ad Material Deadline 12/12	<b>MARCH</b> Ad Close 02/14 Ad Material Deadline 02/30	<b>MAY</b> Ad Close 04/11 Ad Material Deadline 04/17
<b>COVER STORY</b>	<b>2019 Refrigerated Foods Processor of the Year</b> —R&FF honors a chilled foods processor for year-over-year growth and leadership in promotions, packaging, new products, plant expansions, etc.	<b>Top 150 Frozen Food Processors</b> —A ranking of the Top 25 frozen food processors in each of the six major product categories.	<b>Plants of the Future</b> —RFF uncovers the cutting-edge technologies behind today's cold food & beverage processing plants.
<b>All 2019 special sections available for sponsorship!</b>			
<b>SUB-COVER</b>	<b>Top 25 Refrigerated Foods Processors</b> —A ranking of Top 5 refrigerated foods processors in each of the six categories.		
<b>NEW RETAIL PRODUCTS</b>	Meat, Poultry & Seafood	Meals & Entrées	Dairy Products
<b>FOOD SAFETY</b>	High-Pressure Processing Trends & Technologies	Best Food Safety Practices for Listeria Control in Frozen Food Facilities	Incorporating a Color-Coding Program
<b>PACKAGING EQUIPMENT</b>	Bagging, Weighing & Case Packing Equipment	Filling, Depositing & Sorting Equipment	Form-Fill-Seal Equipment
<b>SUPPLY CHAIN &amp; LOGISTICS</b>	How Industry 4.0 Transforms Cold Supply Chains	The Future of Blockchain Technology in Today's Supply Chains	<b>Special Report: Lift Trucks &amp; Charging Stations</b>
<b>ENERGY MANAGEMENT</b>	The Future of Hydroponic Farming	Solar-Powered Technologies	How to Implement a Food Waste Reduction Plan
<b>TECHNOLOGY SHOWCASE</b>	Refrigeration Controls & Equipment	Belts & Conveyors	Freezing & Chilling Equipment
<b>NEW PRODUCT TECHNOLOGY</b>	New Equipment & Solutions	New Equipment & Solutions	New Equipment & Solutions
<b>TRADESHOWS &amp; SHOW DISTRIBUTION</b>	<b>NW Food &amp; Beverage Mfrs Expo 2019</b> Jan. 14-16, Portland, OR <b>IPPE 2019</b> Feb. 12-14, Atlanta, GA <b>RFA Conference 2019</b> Feb. 17-20, Tampa, FL <b>AFFI-CON 2019</b> Feb. 23-26, San Diego, CA <b>IIAR Conference &amp; Expo 2019</b> March 3-6, Phoenix, AZ <b>ProFood Tech 2019</b> March 26-28, Chicago, IL	<b>IARW-WFLO Conference 2019</b> April 7-10, Santa Ana Pueblo, NM <b>ProMat 2019</b> April 8-11, Chicago, IL <b>Automate 2019</b> April 8-11, Chicago, IL <b>FA&amp;M Conference 2019</b> April 14-17, Miami, FL	<b>Food Safety Summit</b> May 6-9, Rosemont, IL <b>Global Cold Chain Expo 2019</b> June 10-12, Chicago, IL
<b>MERCHANDISING</b>	<ul style="list-style-type: none"> <li>• Start your program in January and earn two placements for the price of one</li> <li>• FREE IPPE Show Previews</li> <li>• FREE Bonus distribution at IPPE, RFA, IIAR and AFFI-CON Shows</li> <li>• FREE Refrigerated Foods Processor of the Year Supplier Profile</li> </ul>	<ul style="list-style-type: none"> <li>• Bonus Distribution at FA&amp;M and IARW Conferences</li> <li>• Bonus Dist at Food Safety Summit</li> </ul>	<ul style="list-style-type: none"> <li>• FREE Corporate Profile</li> </ul>

JULY Ad Close 06/13 Ad Material Deadline 06/19	September Ad Close 08/15 Ad Material Deadline 08/21	November Ad Close 10/17 Ad Material Deadline 10/23	December Ad Close 11/07 Ad Material Deadline 11/13
<b>2019 State of the Industry Report</b> —An extensive report covering everything from trends and analysis to product performance and packaging initiatives.	<b>2019 Foodservice Distributor of the Year</b> —R&FF honors a foodservice distributor for its year-over-year growth and leadership in distribution expansion, new product development, fleet management, etc.	<b>2019 Frozen Foods Processor of the Year</b> —R&FF honors a frozen foods processor for year-over-year growth and leadership in promotions, packaging, new products, plant expansions, etc.	<b>Processors to Watch in 2020</b> —R&FF profiles 5-6 cold food and beverage processors that exemplify food safety, environmental initiatives, plant expansions, etc.
<b>2019 North American Warehouse Guide &amp; Directory</b> —A guide to leading refrigerated and frozen food warehousing and logistics providers.	<b>2019 Cold Storage Construction Guide &amp; Directory</b> —A guide to the leading suppliers in cold storage construction.		
<b>2019 New Retail Products Contest</b>	Dips & Spreads	Beverages	Snacks, Appetizers & Sides
	Food Hygiene Protective Clothing	FSMA vs. New Product Development	Ingredient Supplier Sourcing
Palletizers & Warehousing Equipment	Packaging Trends Update — Equipment & Materials	Shrink Sleeve, Vacuum Packaging & Flow Wrapping Equipment	Modified Atmosphere Packaging (MAP) & Tray Sealing Equipment
Women in Logistics	AS/RS Technologies	Trucking Trends	Updates to Import/Export Trade
	Lighting Solutions	Renewable Energy Initiatives	How to Retrofit Legacy Plants with Energy Efficient Features
Cutting & Slicing Equipment	X-Ray, Metal Detection & Vision Inspection Systems	Lubricants & Refrigerants	Pet Food Processing Equipment
New Equipment & Solutions	New Equipment & Solutions	New Equipment & Solutions	New Equipment & Solutions
<b>IBIE 2019</b> Sept. 7-11, Las Vegas, NV	<b>PACK EXPO International 2019</b> Sept. 23-27, Las Vegas, NV  <b>PROCESS EXPO 2019</b> Oct. 8-11, Chicago, IL  <b>NFRA Convention 2019</b> Oct. 12-15, Orlando, FL		
• FREE Warehouse Guide/Directory Corporate Profile	• FREE Bonus distribution PACK EXPO International  • FREE PACK EXPO International Show Previews  • Bonus Dist at Process Expo	• FREE Frozen Foods Processor of the Year Supplier Profile  • Exclusive Sponsorship for Frozen Foods Processor of the Year	• FREE half-page Profile or full-page advertisers for Processors to Watch